PRZEDSIĘBIORSTWO USŁUGOWO REMONTOWE REMODEX

ZAKŁAD BADAŃ I WDROŻEŃ PRZEMYSŁU MEBLARSKIEGO

Spółka z o.o.

Gruszczyn, ul. Leśna 12 **62-006 Kobylnica**

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SIGN: BW/PB/21/21

DATE: 2021-02-22

Order from: 2021-01-14

TEST REPORT No: 21/21/W

Safety requirements, strength and durability

1. Name and type of article -

Seat line TILKKA:

TILKKA ARMCHAIR 4L LGW LB UPH

TILKKA ARMCHAIR 4L LB UPH

TILKKA ARMCHAIR CFSX-ROD LB UPH

TILKKA SOFA 4L LGW LB UPH

TILKKA SOFA 4L LB UPH

TILKKA SOFA CFSX-ROD LB UPH

2. CLIENT -

NOWY STYL Sp. z o.o. ul. Pużaka 49 38-400 KROSNO

3. Documents identifying article -

order + technical records.

This article was tested in accordance with the test procedures described in:

PN-EN 16139:2013

PN-EN 1728:2012/AC:2013

PN-EN 1022:2019

TEST RESULTS:

POSITIVE

Test operator

/M Sc.(Eng.) Piotr Blaszczak/

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mar inz. Piotr Blaszczak

TEST REPORT contain 5 pages

The test results are only valid for the article tested.

This TEST REPORT shall not be reproduced except in full, without the written approval of the laboratory.

REQUIREMENTS FOR NON-DOMESTIC SEATING

Name and type of article – TILKKA ARMCHAIR 4L LGW LB UPH, TILKKA ARMCHAIR 4L LB UPH, TILKKA ARMCHAIR CFSX-ROD LB UPH

SAFETY REQUIREMENTS:

point PN-EN	Test description	Requirement	Test results
4.1	accessible edges and corners	rounded	positive
	splinters, sharp edges	inadmissible	positive
	open ends of tubes	closed or covered	positive
	movable parts and adjustable	they do not injuries	not applicable
	connection of bearing parts	they do not get loosen	positive
	parts lubricated to assist sliding	does not cause staining	not applicable
4.2	the points of cutback or the wring near folding and the disposal	acceptable	not applicable
	the points of cutback or the wring of during working of mechanisms	inadmissible	not applicable
	the points of cutback or the wring of during normal use	inadmissible	positive

STABILITY:

Nr	Test description	Loading	Test results
1	Forward overturning	vertical force 600 N horizontal force 20 N	pass
2	Corner stability test	vertical force 300 N	pass
3	Sideways overturning for chairs without arm rests	vertical force 600 N horizontal force 20 N	pass
4	Rearwards overturning	vertical force F ₁ 600 N horizontal force F ₂ - 171 N	pass

LABOBATORIUM SIGNED: SIGNED

REQUIREMENTS FOR NON-DOMESTIC SEATING

Name and type of article – TILKKA ARMCHAIR 4L LGW LB UPH, TILKKA ARMCHAIR 4L LB UPH, TILKKA ARMCHAIR CFSX-ROD LB UPH

STRENGTH and DURABILITY

Test level: 1 according to PN-EN 16139

p. PN-EN 1728: 2012	Test Description	Loading P (N)	Cycles	Require- ment	Test results
6.4	Static load test - seat - back	1600 560	10 10		pass pass
6.5	Seat front edge static load test	1300	10		pass
6.6	Vertical static load on back	600 seat load 1300	10		pass
6.8, 6.9	Foot rest and leg rest static load test	1300	10		not applicable
6.10	Arm sideways static load test	400	10		not applicable
6.11	Arm downwards static load test	750	5		not applicable
6.13.1, 6.13.2	Vertical upwards static load on arm rests	250 Or lift stack with max. 8 chairs of 25 kg	lift 10 times, during ≥ 10 s	DEFECTS	not applicable
6.17	Durability test: - seat - back	1000 300	100 000		pass pass
6.18	Seat front edge durability test	800	50 000	П	pass
6.20	Arm durability test	400	30 000	UT	not applicable
6.21	Foot rest durability test	1000	50 000	WITHOUT	not applicable
6.15	Leg forward static load test	* 500	10	. #	pass
6.16	Leg sideways static load test	400	10		pass
6.24	Seat impact test	drop height 240 mm	10		pass
6.25	Back impact test	height of fall 210 mm/38 ⁰	10		pass
6.26	Arm impact test	height of fall 210 mm/38 ⁰	10		not applicable
6.27.1	Drop test (multiple seating)		2 x 5		not applicable
6.14	Auxiliary writing surface static load test	300	10		not applicable
6.22	Auxiliary writing surface durability test	150	10 000		not applicable

Attention: the admissible maximum loading of seat - 160 kg.

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REQUIREMENTS FOR NON-DOMESTIC SEATING

Name and type of article – TILKKA SOFA 4L LGW LB UPH, TILKKA SOFA 4L LB UPH, TILKKA SOFA CFSX-ROD LB UPH

SAFETY REQUIREMENTS:

point PN-EN	Test description	Requirement	Test results
	accessible edges and corners	rounded	positive
	splinters, sharp edges	inadmissible	positive
4.1	open ends of tubes	closed or covered	positive
4.1	movable parts and adjustable	they do not injuries	not applicable
	connection of bearing parts	they do not get loosen	positive
	parts lubricated to assist sliding	does not cause staining	not applicable
4.2	the points of cutback or the wring near folding and the disposal	acceptable	not applicable
	the points of cutback or the wring of during working of mechanisms	inadmissible	not applicable
	the points of cutback or the wring of during normal use	inadmissible	positive

STABILITY:

Nr	Test description	Loading	Test results
1	Forward overturning	vertical force 600 N horizontal force 20 N	pass
2	Corner stability test	vertical force 300 N	pass
3	Sideways overturning for chairs without arm rests	vertical force 600 N horizontal force 20 N	pass
4	Rearwards overturning	vertical force 2 x 600 N horizontal force 2 x 171 N	pass

LABORATORIUM SIGNED: SIGNED:

REQUIREMENTS FOR NON-DOMESTIC SEATING

Name and type of article – TILKKA SOFA 4L LGW LB UPH, TILKKA SOFA 4L LB UPH, TILKKA SOFA CFSX-ROD LB UPH

STRENGTH and DURABILITY

Test level: 1 according to PN-EN 16139

p. PN-EN 1728: 2012	Test Description	Loading P (N)	Cycles	Require- ment	Test results
6.4	Static load test - seat	2 x 1600	10		pass
	- back	2 x 560	10		pass
6.5	Seat front edge static load test	2 x 1300	10		pass
6.6	Vertical static load on back	600 seat load 1300	10		pass
6.8, 6.9	Foot rest and leg rest static load test	1300	10		not applicable
6.10	Arm sideways static load test	400	10		not applicable
6.11	Arm downwards static load test	750	5		not applicable
6.13.1, 6.13.2	Vertical upwards static load on arm rests	250 Or lift stack with max. 8 chairs of 25 kg	lift 10 times, during ≥ 10 s	100	not applicable
6.17	Durability test: - seat - back	1000 300	100 000	DEFECTS	pass pass
6.18	Seat front edge durability test	800	50 000	DE	pass
6.20	Arm durability test	400	30 000	TI	not applicable
6.21	Foot rest durability test	1000	50 000	WITHOUT	not applicable
6.15	Leg forward static load test	* 500	10	WI	pass
6.16	Leg sideways static load test	400	10		pass
6.24	Seat impact test	drop height 240 mm	10		pass
6.25	Back impact test	height of fall 210 mm/38 ⁰	10		pass
6.26	Arm impact test	height of fall 210 mm/38 ⁰	10		not applicable
6.27.1	Drop test (multiple seating)		2 x 5		not applicable
6.14	Auxiliary writing surface static load test	300	10		not applicable
6.22	Auxiliary writing surface durability test	150	10 000		not applicable

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